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1 **Chemical Composition and Characterization of Cellulose for Agave**
2 **as a Fast Growing, Drought Tolerant Biofuels Feedstock**

3
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1 **Abstract**

2 A major issue raised about development of cellulosic biomass derived fuels technologies is the
3 concern about possible competition for land with agricultural crops and impacts on food and feed
4 supply. However, because agave offers high productivity with low water and nutrient demands,
5 it can thrive on semiarid lands not suitable for conventional agriculture, making it a promising
6 lignocellulosic feedstock for biofuels production. Because agave composition will establish the
7 maximum potential fuel yield that is vital to low cost conversion, detailed chemical composition
8 data and cellulose characteristics were measured by standard biomass analysis procedures and
9 solid-state NMR methods, respectively, for four agave samples: *A. americana* leaves, *A.*
10 *salmiana* leaves, *A. tequilana* leaves, and *A. americana* heart. For the first time, we report
11 substrate characteristics relevant to biochemical conversion for the tested agave species,
12 specifically cell wall compositional data along with the relative proportions of cellulose ultra-
13 structural components. The experimental results also provide an important baseline for further
14 characterization and conversion of different agave species as biofuels feedstocks for semi-arid
15 lands.

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20 **Keywords:** Agave, composition, cellulose, biofuels, feedstock.

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1 **1. Introduction**

2 Agave, which is well known for tequila production in Mexico, has recently emerged as a
3 potentially attractive lignocellulosic feedstock for conversion to biofuels and chemicals ¹. One
4 reason for this new interest is that agave species have high water use efficiency and drought
5 resistance ². Consequently, agaves can be grown on arid and semi-arid lands not suitable for
6 other lignocellulosic feedstocks, such as poplar, switchgrass, miscanthus, and sugarcane. In
7 addition, although agave species are native to the American continent, they have worldwide
8 potential for production, with agave now grown in semi-arid regions in such diverse locations as
9 Brazil, Australia, Southern and Eastern Africa, and areas across the Mediterranean ³⁻⁵. Another
10 vital attribute is the high estimated average annual productivities for agave species of 10-34 Mg
11 ha⁻¹ year⁻¹, ⁶ compared to about 15 Mg ha⁻¹ year⁻¹ for switchgrass ⁷ and 11 Mg ha⁻¹ year⁻¹ for
12 poplar wood ^{8,9}. Furthermore, with appropriate cultivation, productivities could be as high as 40
13 Mg ha⁻¹ year⁻¹ for *A. salmiana* and *A. mapisaga* ¹⁰, although lower values will no doubt result
14 with lower water use. Beyond these features, agave offers such environmental attributes as
15 preventing desertification of dry lands ^{11,12} and removing heavy metals from water around mines
16 ^{4,13}. Such important features as these make agave promising as a means to extend the range of
17 biofuels production to complement that possible with grasses such as switchgrass and woods
18 such as poplar.

19 Because mass yields from lignocellulosic biomass dominate conversion costs for fuels
20 and any other commodity products, accurate measurements of the chemical composition of
21 biomass are critical to provide a perspective on the maximum fuel yields and ultimate economic
22 merits. In the case of biological conversion to biofuels or chemicals, cellulose and hemicellulose
23 should comprise a substantial portion of the total dry matter. This information is also essential to

1 assessing how effective pretreatment and enzymatic hydrolysis operations are in deconstructing
2 cellulosic biomass to sugars that can be fermented to fuels ¹⁴ or further reacted to furfural,
3 levulinic acid, and other reactive intermediates that may lend themselves to catalytic operations
4 that have recently gained interest for making drop-in fuels ¹⁵. In the case of agave, one of the
5 earlier compositional studies applied a multi-step acid hydrolysis method ¹⁶ to determine that A.
6 *lechuguilla* contained 20.7% cellulose, 11.3% hemicellulose, and 12.2 % lignin on a dry basis ¹⁷.
7 These low values would suggest that agave would suffer from low yields of sugars and any
8 products that could be derived from them. However, several more recent studies from diverse
9 fields reported composition results for a few agave species, as summarized in Table 1, that are
10 much more in line with making agave attractive as a biofuels feedstock ^{3, 18-25}. Unfortunately,
11 these results were based on “fiber” or “bagasse” materials prepared by various
12 extraction/isolation procedures that change the chemical composition of the biomass tested, and
13 the corresponding data may not represent the carbohydrate content of raw agave materials. In
14 addition, the analytical methods applied in the literature to determine cellulose and hemicellulose
15 amounts also varied considerably, making it challenging to meaningfully compare compositions
16 of different agave species. Thus, application of consistent and accurate analytical methods was
17 needed to obtain comparable composition information that would support identification of agave
18 species with the best potential for biofuels production and help select cultivation strategies
19 appropriate to the most promising species. The types of carbohydrates in agave hemicellulose
20 and ultra-structural information about agave cellulose are also important to better understand
21 recalcitrance features of agave and achieve economic agave conversion. Such information,
22 unfortunately, has not been available in previous literature.

23

Table 1. Composition of different agave species and anatomical fractions reported in the literature (wt %)

| Species | Anatomical fraction | Cellulose | Hemicellulose | Lignin | Reference |
|-----------------------|---------------------|-----------|---------------|--------|------------------------------------|
| <i>A. americana</i> | leaf fiber | 68.4 | 15.7 | 4.9 | Mylasmy & Rajendran, 2010 |
| <i>A. salmiana</i> | bagasse | 47.3 | 12.8 | 10.1 | Garcia-Reyes & Rangel-Mendez, 2009 |
| <i>A. tequilana</i> | bagasse | 43 | 19 | 15 | Cedeno-Cruz & Alvares-Jacobs, 1999 |
| <i>A. lechuguilla</i> | leaf fiber | 79.8 | 3-6 | 15.3 | Vieira et al., 2002 |
| | leaf fiber | 46-48 | 30 | 11 | Marquez et al., 1996 |
| <i>A. fourcroudes</i> | leaf fiber | 77.6 | 5-7 | 13.1 | Vieira et al., 2002 |
| <i>A. sisalana</i> | - | 43 | 32 | 15 | McDougall et al., 1993 |

1
2 In this study, a series of laboratory analytical procedures (LAPs) for standard biomass
3 analysis defined by the National Renewable Energy Laboratory (NREL) were applied to
4 determine the chemical compositions of the four agave samples. The measured compositions
5 included extractives, water soluble carbohydrates (WSC), structural carbohydrates, acid-
6 insoluble lignin, crude protein, and ash for agave bagasse, as well as the composition of agave
7 juice. In addition, ^{13}C cross-polarization magic angle spinning (CP/MAS) nuclear magnetic
8 resonance (NMR) was employed to determine the ultra-structural features of cellulose extracted
9 from four agave bagasse samples, including cellulose I_α and I_β , *para*-crystalline cellulose,
10 cellulose associated with accessible and inaccessible fibril surfaces, and the average lateral
11 dimensions of fibril and fibril aggregates. By characterizing such ^{13}C CP/MAS results for
12 isolated agave cellulose, we were able to compare such ultra-structural features of agave to other
13 types of lignocellulosic biomass for the first time. These results should help better understand
14 the potential of agave as a biofuels feedstock suitable for production on semi-arid lands.

16 2. Materials and Methods

17 2.1. Chemicals

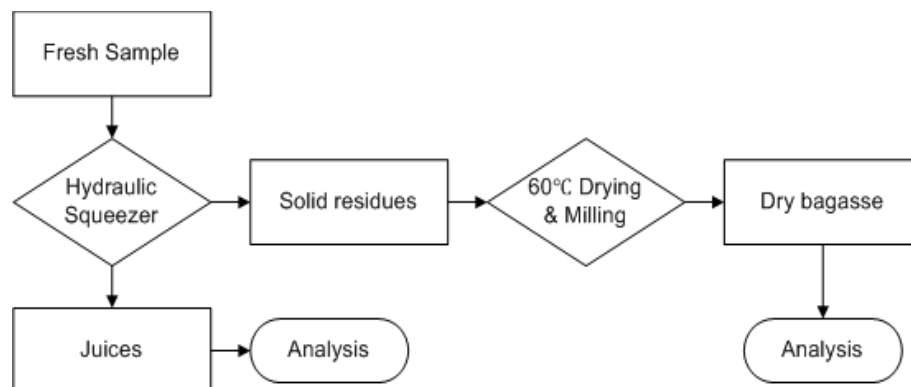
1 The following sugars were purchased from Sigma-Aldrich (St. Louis, MO) to serve as
2 standards for determining carbohydrate profiles of agave samples: glucose (Lot No. 089K00601,
3 Sigma), fructose (Lot No. 1253079, Fluka), sucrose (Lot No.1231832, Fluka), and inulin from
4 dahlia tubers (Lot No. 1212695, Fluka). Xylose (Lot No. A0295756, Acros), galactose (Lot No.
5 A0244833, Acros), and arabinose (Lot No.10162224, Alfa Aesar) were purchased from Fisher
6 Scientific (Pittsburgh, PA). Other reagents and chemicals used were of analytical grade and
7 were purchased from Sigma or Fisher Scientific, unless otherwise stated.

9 **2.2. Plant materials preparation**

10 Four samples from three agave species were employed for this study: *A. americana*
11 leaves (AAL), *A. salmiana* leaves (ASL), *A. tequilana* leaves (ATL), and *A. americana* heart
12 (AAH). All samples were freshly collected from the San Jose area (California, USA), wrapped in
13 preservative film, and shipped to the University of California at Riverside (UCR) directly after
14 harvest. Upon receiving the samples, they were frozen at -18°C to avoid sugar degradation.

15 Figure 1 provides a flowchart of the major steps applied to prepare samples for analysis
16 after their arrival at UCR. Agave samples were first thawed at room temperature and cut into
17 small chips using a knife. The juices were then squeezed from the material by placing it in a 9.5
18 inch long by 3.5 inch diameter metal pipe followed by forcing a tight fitting metal cylinder into
19 the pipe with a hydraulic press (Model No. 14590, Northern Tool + Equipment, Burnsville, MN).
20 The juices were kept in 50 ml polypropylene centrifuge tubes at -18°C for further analysis. The
21 unwashed agave bagasse solids were then dried at 60°C in an oven (Thermo Scientific Imperial
22 III Incubator, Fisher Scientific Pittsburgh, PA) for 18-24 hours to reduce the sample moisture to
23 about 5%. This drying method was previously optimized for lowest free sugar degradation of

1 agave materials. Then, a Thomas Wiley[®] mini mill (Model No. 3383-L20, Thomas Scientific,
2 Swedesboro, NJ) was used to mill the dried agave bagasse through a 40-mesh (425 μm) screen to
3 be sure all tissues were homogeneously milled for further characterization. The moisture content
4 (MC) was measured by an automatic infrared moisture analyzer (Model No. HB43-S, Mettler-
5 Toledo Inc., Columbus, OH).



6
7 Figure 1. Flowchart of major processing steps for preparation of agave samples for analysis.

9 **2.3. Juice analysis**

10 Free sugars and inulin contained in the agave juice were directly determined with a
11 Waters Alliance e2695 HPLC with a 2414 refractive index (RI) detector (Waters Corporation,
12 Milford, MA). The components were separated on a BioRad Aminex HPX-87P column (Cat No.
13 125-0098, Bio-Rad Life Science, Hercules, CA), and chromatograms were recorded and
14 quantified by Empower software (Waters Corporation, Milford, MA). The same HPLC method
15 was applied to quantify sugar concentrations in the liquid samples for all subsequent analysis.
16 For oligomers and total sugar content, a modified NREL post hydrolysis method was used²⁶ in
17 which the total reaction volume was scaled down by a factor of 20²⁷. In addition, hydrolysis
18 was performed at 121°C for 1 hour in 0.5 wt% sulfuric acid instead of the 4wt% acid solution
19 used in the NREL method. Inulin, sucrose, and fructose were used as sugar recovery standards

1 (SRS) to quantify the corresponding fructose degradation, and average sugar recovery yields
2 from 3 samples run in triplicate were used for subsequent calculations. In addition,
3 concentrations of total soluble solids (TSS) in agave juices was also determined by pipetting 10
4 mL agave juice that had been passed through a 0.2 μm filter into pre-dried and pre-weighed
5 aluminum weighing dishes and drying them at 60°C for 48 hours in a conventional oven until a
6 constant weight was reached.

8 **2.4. Bagasse extractives and Water Soluble Carbohydrates (WSC) analysis**

9 The percentages of water and ethanol extractives were determined in sequence by the
10 Soxhlet method described in the NREL LAP “Determination of Extractives in Biomass”²⁸. For
11 WSC analysis, 1 g of oven dry unwashed bagasse samples was loaded into 20 mL glass vials.
12 Then, 16 mL of deionized (DI) water and 320 μL of 10 g/L sodium azide solution were pipetted
13 into each vial using Eppendorf pipettes (Eppendorf, Hamburg, Germany). The final slurry
14 contained 0.2 g/L of sodium azide to prevent the growth of organisms. The vials were then
15 sealed and placed in an incubation shaker (Multitron Infors-HT, ATR Biotech, Laurel, MD) for
16 24 hours at 50°C and 150 rpm. The amounts of free sugars and total sugar content were measured
17 by the same methods as described in Section 2.3.

19 **2.5. Bagasse structural carbohydrates and lignin content analysis**

20 The percentage of structural carbohydrates and acid insoluble lignin content were
21 measured for the extractive free agave bagasse prepared in Section 2.4 following the NREL LAP
22 “Determination of Structural Carbohydrates and Lignin in Biomass”²⁹.

23

1 **2.6. Crude protein and ash analysis**

2 The crude protein content was estimated by the equation:

$$3 \quad \% \text{ Protein} = \% \text{ N} \times \text{Nitrogen factor (NF)}^{30}$$

4 in which the commonly used NF of 6.25 was applied³¹. About 5 mg of dry, homogenized
5 sample was weighed into tin capsules (Cat No. 240-064-40, CE Elantech, Lakewood, NJ) and
6 sealed. Then the nitrogen content was measured with a Flash EATM 112 N/Protein plus
7 CHNS/O Analyzer (CE Elantech, Lakewood, NJ) with aspartic acid as a standard (CE Elantech,
8 Lakewood, NJ). The ash content was also measured according to the NREL LAP “Determination
9 of Ash in Biomass”³² and employed to close mass balances.

11 **2.7. Cellulose characterization by ¹³C CP/MAS NMR**

12 Holocellulose (cellulose + hemicellulose) samples from Agave baggasses were prepared
13 by sodium-chlorite delignification³³. Isolated cellulose was prepared from the holocellulose
14 samples (1.00 g) by hydrolysis for 4 h in HCl (100.0 mL of 2.5 M) at 100°C. The isolated
15 cellulose samples were then collected by filtration, rinsed with an excess of DI filtered water,
16 and dried in the fume hood. The NMR samples were prepared from isolated cellulose added into
17 4-mm cylindrical ceramic MAS rotors. Solid-state NMR measurements were performed on a
18 Bruker Avance-400 spectrometer operating at frequencies of 100.55 MHz for ¹³C in a Bruker
19 double-resonance MAS probe head at spinning speeds of 10 kHz. CP/MAS experiments utilized
20 a 5 μs (90°) proton pulse, 1.5 ms contact pulse, 4 s recycle delay, and 4 K scans. All spectra were
21 recorded on pre-wet samples (30-40% water content), and line-fitting analysis of spectra was
22 performed using NUTS NMR Data Processing software (Acorn NMR Inc., Livermore, CA).

1 Error analysis was conducted by performing five individual isolations of NMR acquisitions and
2 line-fit data processing on representative biomass samples to assess typical variations.

3

4 **3. Results and Discussion**

5 **3.1. Characterization of agave raw materials**

6 Leaves and heart are the two main portions from an agave plant that could be utilized as
7 biofuels feedstock. The heart, also called agave piña or head, is a pineapple-like stem base from
8 which the leaves grow. Fresh biomass yields are very close from leaves and heart for some
9 species and close to 50/50 for *A. americana*³⁴. Generally, leaves contain more fiber resulting in
10 a higher structural carbohydrate content while the heart is rich in non-structural carbohydrates
11 such as inulin and other water-soluble fructose equivalents.

12 Table 2 summarizes mass distribution data of these components as determined according
13 to the methods outlined in section 2.2 for the samples received. ATL contained the highest
14 percentage of dry bagasse of the three leaf samples used in this study, and the leaf tissues of *A.*
15 *americana* were much juicier than its heart. AAH contained twice the amount of total soluble
16 solids (TSS) in the juice portion as in the leaf samples. In total, ATL had a higher solids yield
17 than the other two species based on fresh mass, and AAH contributed more dry-biomass than
18 leaves from the same plant. In addition, because agave heart juice has been reported to be weakly
19 acidic in many papers, the pH of both leaf juices and heart juice were measured in this study. As
20 the average of three measurements, the pH of ATL juice was the lowest (4.58), while the juice
21 pH values of AAL, ASL, and AAH were 5.16, 4.99, and 5.19, respectively.

22

23

Table 2. Mass distribution of fresh agave samples (wt %)

| | Dry bagasse | Juice | TSS ^a in juice | Total solids |
|-----|-------------|-------|---------------------------|--------------|
| AAL | 5.0 | 95.0 | 5.3 | 9.6 |
| ASL | 4.4 | 95.6 | 5.1 | 8.8 |
| ATL | 13.0 | 87.0 | 5.2 | 16.9 |
| AAH | 12.4 | 87.6 | 10.6 | 20.0 |

^aTSS-% total soluble solids

1

2 **3.2. Sugars in agave juice**

3 As the nutritive storage organ of agave species, agave heart is rich in water-soluble
4 polysaccharides/oligosaccharides, most of which are inulin and its oligomers. In fact, the heart
5 juice is an important sugar source and has been fermented to produce alcoholic beverages for
6 centuries^{25, 35}. For example, famous tequila is made from *A. tequilana* Weber, while *A.*
7 *americana* and *A. salmiana* are used to make mezcal and pulque, respectively. Although making
8 beverages has higher value, juice sugars could become an important contributor to the economic
9 conversion of agave into biofuels if agave is grown at a large scale that would outpace beverage
10 markets. However, detailed analysis of sugars in agave heart juice is still limited and the
11 information on leaf juice composition is scarce. Table 3 shows the sugar composition of the four
12 agave juice samples obtained in this study, with the concentrations of inulin, sucrose, glucose,
13 galactose, and fructose directly measured from fresh juice samples. Fructose and glucose were
14 the major monomeric sugar components in all samples, but AAH juice contained significantly
15 higher inulin and sucrose than the others. To quantify sugar oligomers, the conventional post-
16 hydrolysis acid condition (4 wt% sulfuric acid, 121 °C for 1 hour) could not be directly applied
17 due to the degradation of over 90% of the fructose at these conditions making any sugar recover
18 standard inaccurate for calculating fructose equivalents³⁶. Thus, various hydrolytic conditions
19 with acid loadings of 0.1 wt% to 2 wt% were applied, as described in section 2.3, to completely

1 convert inulin, sucrose and oligomers into monomeric sugars while minimizing fructose
 2 degradation. With the modified method, the average fructose equivalent degradation was about
 3 29 %, and was applied to correct for corresponding fructose losses. Glucose, however, was very
 4 stable at this condition, with negligible degradation. The percent of oligomers associated with
 5 glucose and fructose were calculated by Equation 1, assuming there was one glucose residue for
 6 every 80 fructose residues in inulin molecules³⁷. The corresponding results in Table 3 show that
 7 fructose residues contributed 77.8% to 84.6% of total oligomers, while glucose residues
 8 contributed about 14.5% to 17.8% of the total. More than half of the total sugars in AAH juice
 9 were oligomers, while monomeric sugars made a major fraction of leaf juices.

$$\% = \frac{C_{\text{after post hydrolysis}} - C_{\text{before post hydrolysis}} - C_{\text{derived from inulin}} - C_{\text{derived from sucrose}}}{C_{\text{oligomers}}} \quad \text{Equation 1}$$

Table 3. Sugar composition of agave juices (g/L)

| | Inulin | Sucrose | Glucose | Galactose | Fructose | Sugar oligomers | Total |
|-----|--------|---------|---------|-----------|----------|--|-------|
| AAL | 1.4 | 1.5 | 12.7 | 0.3 | 6.8 | 4.2 ± 0.1 ^a (15.4, 84.6) ^b | 26.9 |
| ASL | 1.4 | 0.5 | 9.1 | 0.1 | 8.8 | 4.6 ± 0.1 (14.5, 85.5) ^b | 24.5 |
| ATL | 1.4 | 1.3 | 10.0 | 0.7 | 7.3 | 9.3 ± 0.1 (15.7, 80.6) ^b | 29.9 |
| AAH | 8.4 | 11.7 | 7.7 | 0.6 | 8.0 | 44.2 ± 0.4 (17.8, 77.8) ^b | 80.6 |

a: Values represent the standard deviation of three replicates.

b: The first values in parenthesis represent the percentage of oligomers associated with glucose; the second values in parenthesis represent the percentage of oligomers associated with fructose.

10

11 3.3. Composition of agave bagasse

12 It has been shown that the carbohydrate composition from the same agave species varied
 13 according to cultivation regions and climates³, plant ages, and even the age of leaves when
 14 sampled³⁴. For example, for the same *A. americana* plant, older leaves (12 years old) were found
 15 to have about 8% higher cellulose content than younger leaves (4 years old)³⁴. In this study, the
 16 source plants were cultivated in the same area and were all between 4 and 5 years old. To
 17 eliminate the effects of leaf age, only the biggest leaves which assumingly were also 4 to 5 years

1 old were collected. The corresponding mass balance of agave bagasse composition is shown in
2 the Table 4.

3 All four agave samples were successively extracted with water and then by ethanol. The
4 water extractives amount shown in the Table 4 was calculated by subtracting the amount of WSC,
5 determined by the procedures described in section 2.4, from the total water extractive determined
6 by the NREL procedure. In general, the extractives patterns for three leaf bagasse samples were
7 similar, with from 12.6% to 14.2% for water extractives, 1.9% to 3.2% for ethanol extractives,
8 and 4.4% to 7.9% for WSC. However, AAH contained about 6.6% less water extractives and
9 11.5% higher free sugars than AAL.

Table 4. Mass balance on agave bagasse dry mass composition (%)

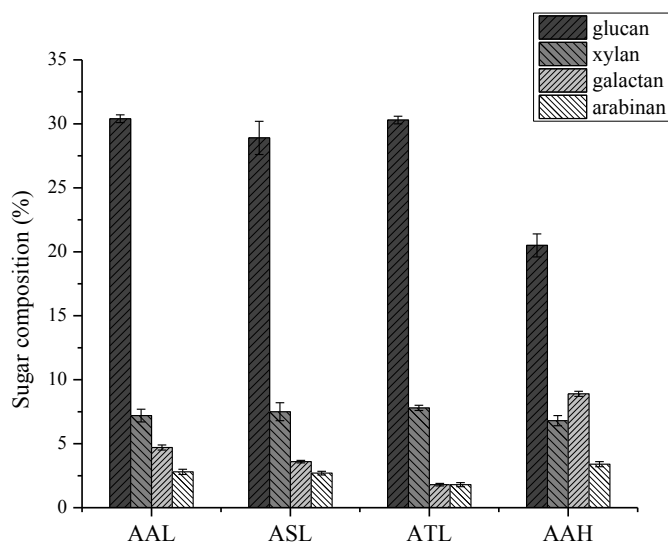
| | Water extractives ^a | Ethanol extractives ^a | WSC ^a | Structural carbohydrates ^b | K-lignin ^b | Ash ^b | Protein ^a | Total |
|-----|-----------------------------------|-------------------------------------|------------------|--|-----------------------|------------------|----------------------|-------|
| AAL | 12.6 | 1.9 | 6.5 | 45.0 ± 0.3 | 8.2 ± 0.3 | 7.4 | 3.7 | 85.3 |
| ASL | 15.1 | 2.8 | 7.9 | 42.7 ± 1.3 | 9.8 ± 0.7 | 6.1 | 4.9 | 89.4 |
| ATL | 14.2 | 3.2 | 4.4 | 41.7 ± 0.3 | 11.9 ± 1.2 | 6.4 | 5.6 | 87.5 |
| AAH | 6.0 | 1.3 | 17.0 | 39.7 ± 0.9 | 7.3 ± 0.9 | 7.2 | 4.5 | 83.0 |

a: Data reported are the mean values of two replicates

b: Data reported are the mean values of three replicates

10
11 The breakdown in compositions of structural carbohydrates is shown in Figure 2. These
12 carbohydrate profiles of three leaf samples were very similar, containing about 30% glucan, 7%
13 xylan, and even smaller amounts of galactan and arabinan based on the dry weight of raw
14 materials. Davis et al. also reported that structural carbohydrate profiles were similar among
15 species that were grown in the same region, including *A. angustifolia*, *A. potatorum*, and *A.*
16 *cantala*³. Both studies, however, indicated that the production region might have important
17 effects on biomass yields and compositions. Compared to leaf bagasse, AAH had a lower glucan
18 content (20.5%) but about twice as high galactan (8.9%). Overall, all agave bagasse samples
19 tested in this study contained more than 50% of dry weight as carbohydrates including free

1 sugars and structural carbohydrates, but the heart had about 55% or more total structural plus
 2 soluble sugars.



3
 4 Figure 2. Structural carbohydrates composition of agave bagasse.

5
 6 As a plant that uses the Crassulacean Acid Metabolism (CAM) pathway, agave species
 7 have been recognized as low lignin biofuels feedstocks³. As shown in Table 4, the K-lignin
 8 contents of the agave bagasse tested were from 7.3% to 11.9%, significantly lower than
 9 switchgrass (18.8%) and poplar wood (23.4%) tested by the same method and shown elsewhere
 10^{38,39}. The acid insoluble lignin was not measured in this study due to the lack of reference
 11 absorptivity constants. Nonetheless, together with ash and protein contents, the mass balance was
 12 about 85 to 90% for all agave leaves tested but about 83% for the one heart sample. The
 13 remaining unaccounted for mass could be acid soluble lignin, acetyl and other substituent groups
 14 that are often found on the xylan backbone, and pectin, none of which were determined in this
 15 study.

1

2 **3.4. Agave cellulose characterization**

3 A 2-peak integration method⁴⁰ was used to analyze the cellulose C₄ region resulting from

4 the acquired ¹³C CP/MAS NMR spectra of isolated cellulose from various agave samples for

5 crystallinity, with , the calculated results and tabulated in Table 5. The crystallinity index for the

6 agave leaves (AAL, ASL, ATL) tested in this study varied only slightly from 50 to 54% (±2%).

7 However, the crystallinity index of AAH was significantly lower than AAL, indicating cellulose

8 isolated from the heart contained more amorphous cellulose than its leaf regions. In Figure 3 (A)

9 comparing crystallinity data for the agave in this study to values measured by the same methods

10 for other types of cellulosic materials shows that the agave cellulose crystallinity index was

11 similar to that of switchgrass (grass) but lower than that for poplar (hardwood) and pine

12 (softwood). Several studies suggest that a correlation exists between crystallinity and enzymatic

13 digestibility⁴⁰⁻⁴⁵, with some data demonstrating that the rate of enzymatic hydrolysis is much

14 faster with amorphous cellulose⁴⁰. However, due to the complex interplay of multiple substrate

15 characteristics in native biomass, there has not been a clear consensus on the effect of cellulose

16 ultrastructure on enzymatic digestibility⁴⁶. Although recent work indicated that substrate

17 accessibility may be among the most important rate determining factors for enzymatic hydrolysis

18⁴⁷⁻⁴⁹, monitoring agave cellulose ultrastructure should still be valuable in developing a

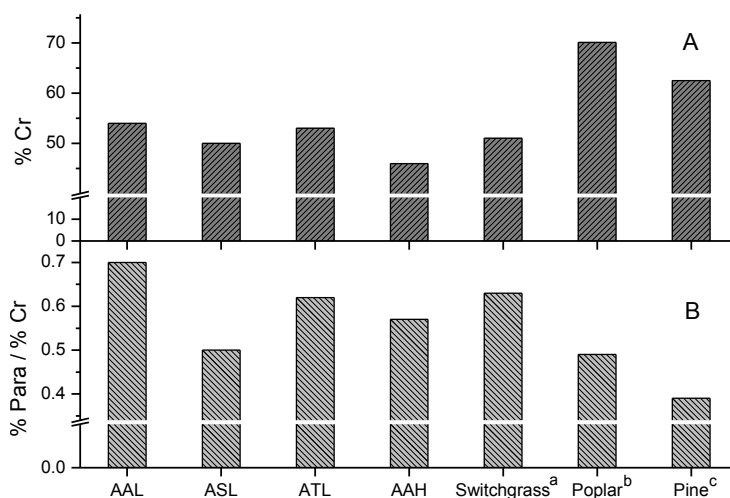
19 comprehensive representation of the agave cell wall structure and its effects on recalcitrance.

Table 5. Non-linear least-squared spectral fit to the results of the C₄ region for ¹³C CPMAS spectra of isolated cellulose

| Sample | % Cr ± 2.0 | % I _α ± 3.0 | % I _{α+β} ± 3.6 | % Para ± 6.3 | % I _β ± 3.6 | % Acc ± 2.1 | % Inacc ± 1.0 | LFD ± 0.5 (nm) | LFAD ± 2.1 (nm) |
|--------|---------------|---------------------------|-----------------------------|-----------------|---------------------------|----------------|------------------|-------------------|--------------------|
| AAL | 54 | 2.3 | 7.6 | 37.7 | 6.4 | 6.4 | 39.6 | 4.1 | 34.0 |
| ASL | 50 | 4.6 | 11.1 | 24.8 | 9.5 | 5.5 | 44.5 | 3.8 | 39.4 |
| ATL | 53 | 5.7 | 8.1 | 32.8 | 6.4 | 5.0 | 42.0 | 4.0 | 43.3 |
| AAH | 46 | 3.8 | 6.5 | 26.0 | 9.6 | 8.9 | 45.1 | 3.4 | 24.1 |

Cr: crystallinity index; I_α : α -cellulose; I_β : β -cellulose; para: Para-crystalline cellulose; Acc: cellulose at accessible surface; Inacc: cellulose at inaccessible surface; LFD: lateral fibril dimension; LFAD: average lateral fibril aggregate dimension

1



2

Figure 3. Crystalline index (A) and ratio of *para*-crystalline cellulose to crystallinity index (B). a: Alamo switchgrass leaves⁵⁰; b: Poplar⁵¹; c: Loblolly pine⁵².

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6 A 7-peak non-linear line-fit analysis⁵³⁻⁵⁵ of the cellulose C₄ region was also performed to
7 determine the relative amounts of cellulose crystalline allomorphs and fibril surface for the agave
8 samples employed here, as shown in Table 5. This approach was performed by fitting one
9 Gaussian and three Lorentzian line-shapes to the crystalline cellulose C₄ carbon signals from δ
10 85–92 ppm that are attributed to domains of cellulose I_α , I_β , and *para*-crystalline cellulose^{54,55}. I_α
11 and I_β are the two natural forms of crystalline cellulose type I, and *Para*-crystalline cellulose is
12 loosely described as a type of cellulose allomorph between amorphous and crystalline cellulose
13 in chain order and mobility⁵³. In addition, the non-crystalline cellulose C₄ carbon region δ 80–95
14 ppm associated with accessible and inaccessible cellulose fibril surfaces was simultaneously fit
15 to three Gaussian line-shapes⁵⁴. To further investigate the crystalline allomorphs of agave

1 cellulose, the ratio of *para*-crystalline cellulose to crystallinity index was calculated and
2 compared to results for switchgrass, poplar, and pine samples, as shown in Fig 5 (B). All agave
3 samples showed more than a 50% ratio of *para*-crystalline cellulose to crystallinity index, similar
4 to levels for switchgrass but higher than for poplar and pine. These high proportions of *para*-
5 crystalline cellulose suggest that agave could show relatively higher enzymatic digestibility
6 compared to woody materials.

7 Utilizing a square cross-sectional micro-fibril model, which considers amorphous
8 cellulose as being located only on fibril surfaces, the lateral fibril dimension (LFD) and lateral
9 fibril aggregate dimension (LFAD) can be estimated using the relative intensity of peaks
10 attributed to total fibril surfaces and accessible fibril surfaces⁵⁶. The LFD and LFAD of agave
11 cellulose are displayed in Table 5.

13 **3.5. Implications of these results**

14 These results reveal several important points about the potential use of agave as a
15 biofuels feedstock. First, as shown in Table 6, the range of structural carbohydrate contents
16 based on dry mass of tested raw agave materials from just 21% to 32% is low and only about 30%
17 to at best 55 % of the structural carbohydrate content of energy crops such as switchgrass or
18 poplar. On the other hand, including soluble sugars could increase the total potential sugar
19 content to about 50% of dry mass in the case of agave leaves and nearly 65% for agave heart.
20 Thus, use of soluble sugars from agave will be important to achieve reasonably high mass yields
21 of ethanol or other products through biological or catalytic conversion technologies. However,
22 even if the total sugar content is lower than for some promising energy crops and reduces fuel
23 yields per ton, the sugar yield per land area could be considerably higher when the potentially

1 high productivity of agave is factored in, as shown in Table 7. In addition, the low lignin content
 2 and crystalline structural features suggest that agave bagasse could be more easily deconstructed
 3 into sugars than grasses or hardwoods, and given the large cost contribution of overcoming
 4 recalcitrance for biological conversion processes⁵⁷, ease of conversion could offset the
 5 consequences of lower carbohydrate content. Thus, further research is being completed at our
 6 laboratory to determine if agave is more easily converted into sugars in pretreatment and
 7 enzymatic hydrolysis. Development of information on the relationship between agave structural
 8 features and sugar release could also prove invaluable in defining promising features in native
 9 plants or attributes to engineer into new varieties of switchgrass, poplar, and other plants to make
 10 them more amenable to biological conversion.

Table 6. Mass distribution of carbohydrates in dry raw agave samples^a (wt %)

| | structural | water soluble | total |
|-----|------------|---------------|-------|
| AAL | 23.5 | 27.2 | 50.6 |
| ASL | 21.4 | 27.9 | 49.3 |
| ATL | 32.1 | 16.5 | 48.6 |
| AAH | 24.6 | 39.4 | 64.0 |

^aCalculation combined bagasse carbohydrates and juice carbohydrates, and based on total dry weight of raw materials.

Table 7. Estimated theoretical maximum ethanol yield

| | gallons/ dry ton ^a | gallons/ (hectare · year) ^b |
|---------------------|-------------------------------|--|
| <i>A. americana</i> | 96 | 963-3273 |
| Poplar | 115.8 | 1273 |
| Switchgrass | 93.5 | 1403 |

^aCalculation based on 0.51 pounds of ethanol/ pound of sugar and 1 gallon of ethanol/ 6.55 pounds of ethanol, according to the Theoretical Ethanol Yield Calculator of NREL.

^bCalculation based on average productivity (dry ton ha⁻¹ year⁻¹) of 10-34 for agave, 11 for poplar and 15 for switchgrass, as introduced in Section 1.

13 4. Conclusions

14 For the first time, agave species were characterized by a series of standard biomass
 15 analysis procedures to develop detailed information on chemical compositions and cellulose

1 ultra-structural components. The three agave leaf bagasse samples employed had similar total
2 structural plus soluble carbohydrate contents that contributed about 50% to 55% of the mass of
3 dry bagasse. The xylan content was low in agave species relative to grasses and hardwoods, but
4 galactan was a more important component in agave hemicellulose than for many other plants.
5 Agave heart (AAH) contained lower structural carbohydrates (20.5% of glucan in bagasse) than
6 leaves (AAL) but was rich in inulin, sucrose, and oligosaccharides that were mainly composed of
7 fructose and glucose. Both agave leaves bagasse and heart bagasse had very low lignin contents
8 (7.3%-11.9%). In addition, ^{13}C CP/MAS NMR spectra showed that agave cellulose had a
9 relatively low crystallinity index (around 50%), and *para*-crystalline cellulose contributed over
10 50% of the total crystalline region. Further research is in progress to determine whether agave
11 offers lower recalcitrance that can offset its lower carbohydrate content and support the use of
12 this plant on semi-arid lands. This research can also suggest features that can be used to identify
13 or improve other plants for conversion to fuels.

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